Pioneering for You



iPWM

HVAC OEM Competence Centre

# Yonos PARA ST \*\*/7.0 iPWM2 Datasheet





# Yonos PARA ST \*\*/7.0 iPWM2





# **Field of application**



Solar thermal

Yonos PARA ST 15/7.0 iPWM2 130 12		
Yonos PARA	High Efficiency pump for heating application	
ST	Inline cast iron pump housing dedicated for solar thermal application	
15	Threaded connection DN 15 (25, 30 : also available)	
7.0	7.2 = delivery head in [m] at $Q = 0 \text{ m}^3/\text{h}$	
iPWM2	The pump is controlled by an external system via iPWM signal, i=feedback	
130	Pump housing length 130 mm (180 mm: also available)	
12	Control box orientation 12 o'clock (3, 6, 9 o'clock: also available)	

# Hydraulic operational area





# Dimensions





Thread	Overall length (mm)	Dimensions (mm)
	10	L1
G1"	130	65
G1"½	130	65
G1"½	180	90
G2"	180	90

# **Electrical connections**

# Integrated Molex 3-way connector



Overmoulded connector



## Overmoulded power cables



# Standard signal cables



Signal	Overmoulded Pin	Cable color
PWM input (from controller)	1	brown
PWM common	2	Grey or blue
PWM output (from the pump)	3	black



Approved fluids (other fluids on request)	Heating water (in accordance with VDI 2035) Water-glycol mixtures (max. 1:1; above 20% admixture, the pumping data must be checked)	
Power		
Energy Efficiency Index (EEI-part 3)	≤ 0,20	
Max. delivery head	7.3 m	
Max. volume flow	3.3 m <sup>3</sup> /h	
Permitted field of application		
Temperature range for applications in HVAC systems at max. ambient temperature. Limit values for continuous operation at maximum rated power	Of $55^{\circ}C = 0$ to $110^{\circ}C$ Of $62^{\circ}C = 0$ to $90^{\circ}C$ Of $66^{\circ}C = 0$ to $80^{\circ}C$ Of $71^{\circ}C = 0$ to $70^{\circ}C$	
Maximum static pressure	PN 10	
Electrical connection		
Mains connection	1~230 V +10%/-15%, 50/60 Hz (IEC 60038 standard voltage)	
Motor/electronics	PLA CALL	
Low voltage directive	2006/95/EC Conform	
Electromagnetic compatibility	EN 61800-3	
Emitted interference	EN 61000-6-3 EN 61000-6-4	
Interference resistance	EN 61000-6-2 EN 61000-6-1	
Protection class	IPx4D	
Insulation class	F	
RoHS / REACH	Compliant but not submitted	

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Minimum suction head at 50/95°C	0.5 /4.5 / 11 m

### Motor data

Yonos PARA	Speed	Power consumption 1-230 V	Current at 1-230 V	Motor protection
	n	P1	I	-
	rpm	W	A	-
ST **/7.0 iPWM2	800 / 4660	3-45	0.03-0.44	Integrated
Materials				

Yonos PARA	Pump housing	Impeller	Pump shaft	Bearing
ST **/7.0 iPWM2	PA6.6 composite with GF 30%	PP composite with GF 40%	Stainless steel	Carbon, metal impregnated

# External control via an iPWM system

The actual/setpoint level assessment required for control is referred to a remote controller. The remote controller sends a PWM signal as an actuating variable to the Wilo-Yonos PARA. The PWM signal generator gives a periodic pulse order to the pump (the duty cycle) according to DIN IEC 60469-1. The actuating variable is determined by the ratio between pulse duration and pulse period. The duty cycle is defined as a ratio without dimension, with a value of 0 ... 1 or 0 ... 100 %. This is explained in the following with ideal pulses which form a rectangular wave.



# t<sub>1</sub>/T = 0.25 = 25%

### **iPWM** interface

### **PWM-in**

Signal frequency:	100 Hz-5000 Hz (1000 Hz nominal)
Signal amplitude:	Minimum 3.6V at 3 mA Up to 24V for 7.5 mA absorbed by the pump interface

### **PWM-out**

V <sub>s</sub>	3V≤V <sub>s</sub> ≤24V
R <sub>2</sub>	(V <sub>s</sub> -0,2)/I <sub>out</sub> -R <sub>1</sub>
R <sub>2</sub> C	$\leq \frac{1}{1000*\ln(0.3)*75}$
C=filter capacitor	for rise time impact < 0.1%

Signal frequency:	75Hz +/- 2Hz
R <sub>1</sub>	470Ω +/-5%
V <sub>ol</sub> =V <sub>out low</sub>	<1V for I <sub>out</sub> <1mA





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# iPWM-in signal logic 2 (solar) (%)





% PWM-out	Status	Potential causes
0	Pump output iPWM interface damaged	iPWM interface in short circuit
2	Stand-by, pump is ready to run	/
5-75	Pump is running normally, flow information is supplied	/
80	Abnormal running mode Pump is running but not at optimal performance	- Undervoltage 160/170-194V - Self thermal protecting mode
85	Abnormal function mode Pump has stopped but is still functional	<ul> <li>- Undervoltage &lt;160/170V</li> <li>- Overvoltage</li> <li>- Unexpected external flow</li> </ul>
90	Abnormal function mode Pump has stopped but is still functional Check the installation setup and medium	<ul> <li>Failure on another component than pump</li> <li>Debris in the installation</li> <li>Bad temperature setup</li> </ul>
95	The pump has stopped due to permanent failure	<ul> <li>Pump blocked</li> <li>Electronic module out of order</li> </ul>
100	Problem of iPWM connection	iPWM interface in open circuit

# iPWM-out accuracy

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Solar circuit (water)	Accuracy on measurement with temperature correction matrix (valid for rotation speed > 2000 RPM)	Resolution on iPWM output (additional to accuracy)
for Q ≤ 600L/h	+/- 60 L/h*	10 L/h
for Q > 600L/h	+/- 10%*	10 L/h

\*temperature correction factor available on demand for refining

# iPWM-out reaction time



Failure	Reaction time 'tr' [sec]
Undervoltage	<2
Blocked rotor	<5
Flow adjustment	<5
(90% of targeted flow)	



If the controller adjusts iPWM-in with a higher frequency than the "reaction time", the flow adjustment sent by iPWMout may not be updated. However the rotation speed will change according to the demand.



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